

Achievements & Benefits!

- The newly-designed staff allocation/headcount was successfully deployed.
- The cell meets production goals on a sustained basis.
- Labor savings for this value stream (staff re-allocated to other projects/cells in the plant) >\$300,000 annual savings.
- Customer Loyalty - The ultimate customer was impressed with the improvement and ability to meet demand.
- The company learned a LOT about Lean and their own potential!

