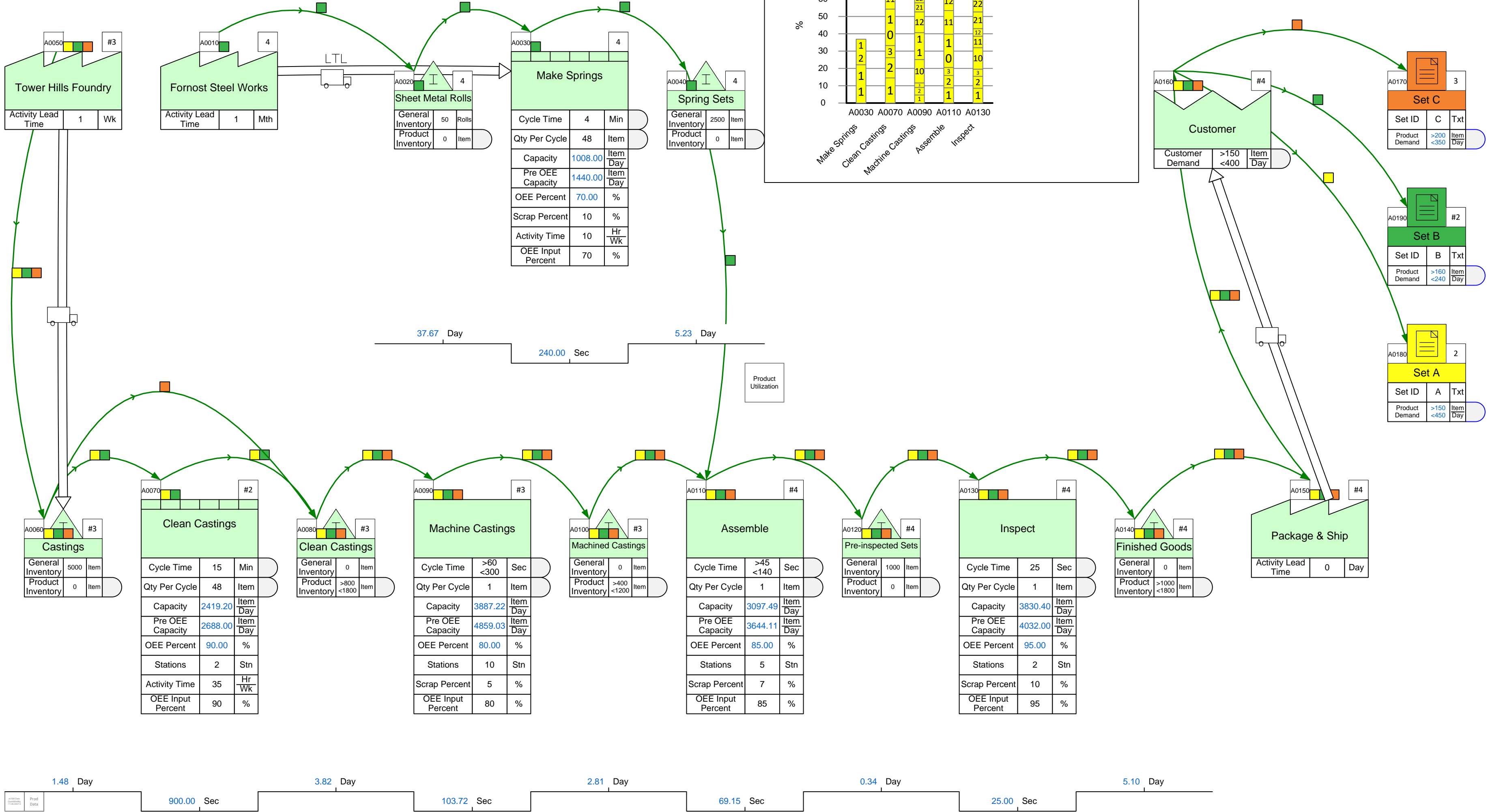
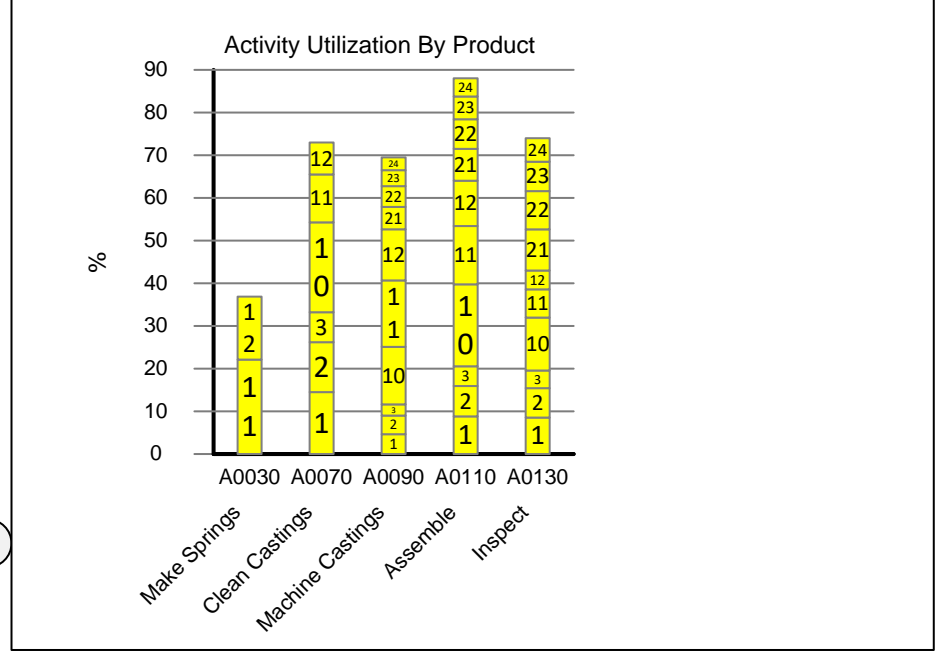


Title	DATE	7/10/2019	TITLE	ACME Medical – Current State	
	FILENAME	CASESTUDY_NEW.VSD		DESCRIPTION	Value Stream for Cutters, Scissors and Forceps
	REVISED	7/10/2019			

Units	Wk	Year	Wk	Rolls
	70	52	5	400
	Hr	Wk	day	Item



1.48 Day	3.82 Day	2.81 Day	0.34 Day	5.10 Day
900.00 Sec	103.72 Sec	69.15 Sec	25.00 Sec	