

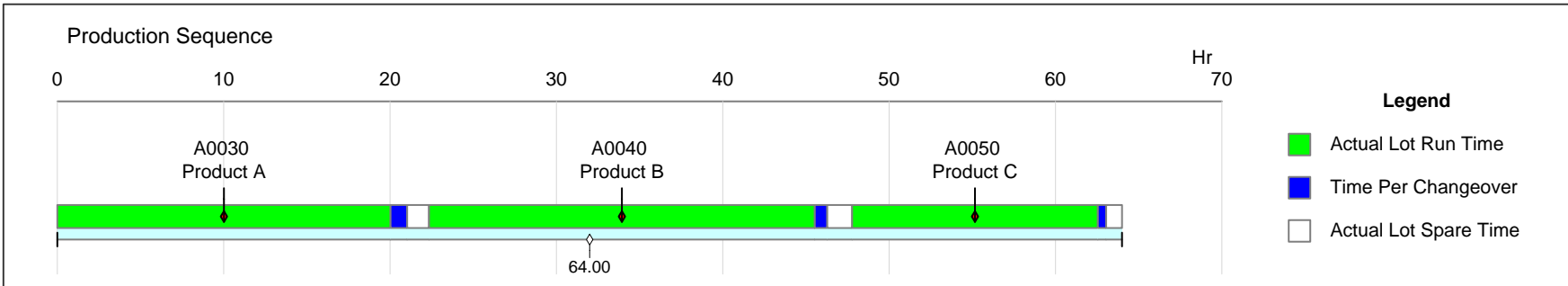
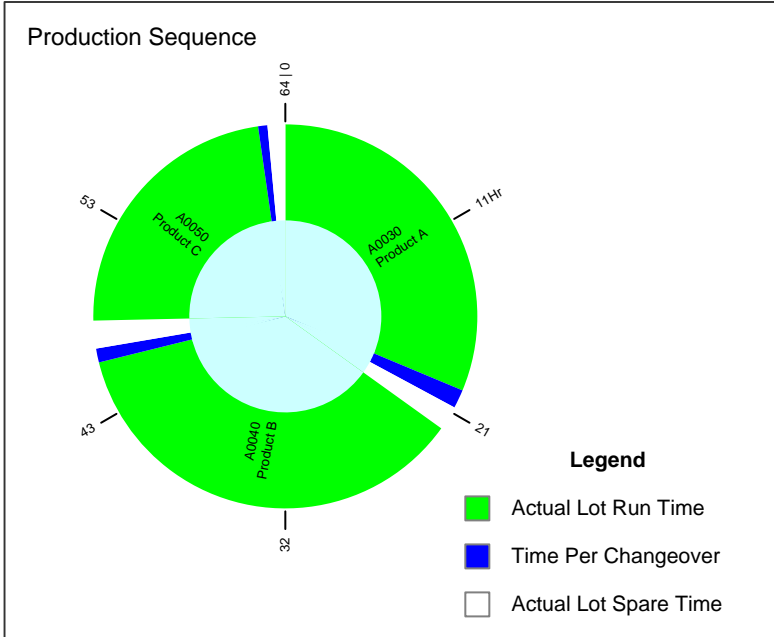
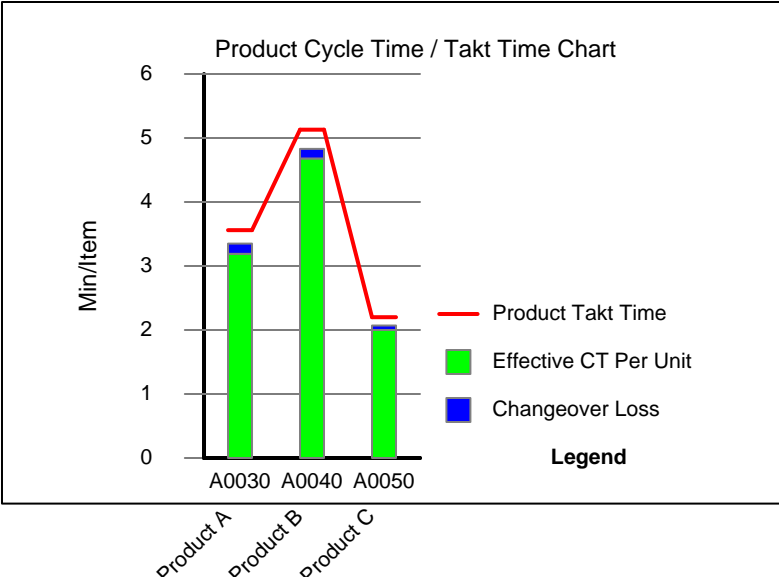
EPEI Wizard

A0030	1	
Product A		
Cycle Time	3	Min
Qty Per Cycle	1	Item
Uptime Percent	95	%
Performance	99	%
Product Demand	85	Item Day
Activity Scrap	5	%
Downstream Scrap	5	%
Time Per Changeover	60	Min
Actual Lot Size	376.73	Item
Actual Lot Spare Time	78.70	Min

A0040	1	
Product B		
Cycle Time	4	Min
Qty Per Cycle	1	Item
Uptime Percent	90	%
Performance	95	%
Product Demand	65	Item Day
Activity Scrap	6	%
Downstream Scrap	7	%
Time Per Changeover	45	Min
Actual Lot Size	297.41	Item
Actual Lot Spare Time	89.60	Min

A0050	1	
Product C		
Cycle Time	2	Min
Qty Per Cycle	1	Item
Uptime Percent	100	%
Performance	100	%
Product Demand	100	Item Day
Activity Scrap	5	%
Downstream Scrap	5	%
Time Per Changeover	30	Min
Actual Lot Size	443.21	Item
Actual Lot Spare Time	57.16	Min

A0020	1	
Production Activity		
Activity Time	16	Hr Day
EPEI Min	1.50	Day
EPEI Actual	4	Day
WACT	2.87	Min
Weighted Qty Per Cycle	1.00	Item
Weighted OEE	83.94	%
Weighted Scrap	5.27	%



Units	Min	Hr
	60	60
	Sec	Min