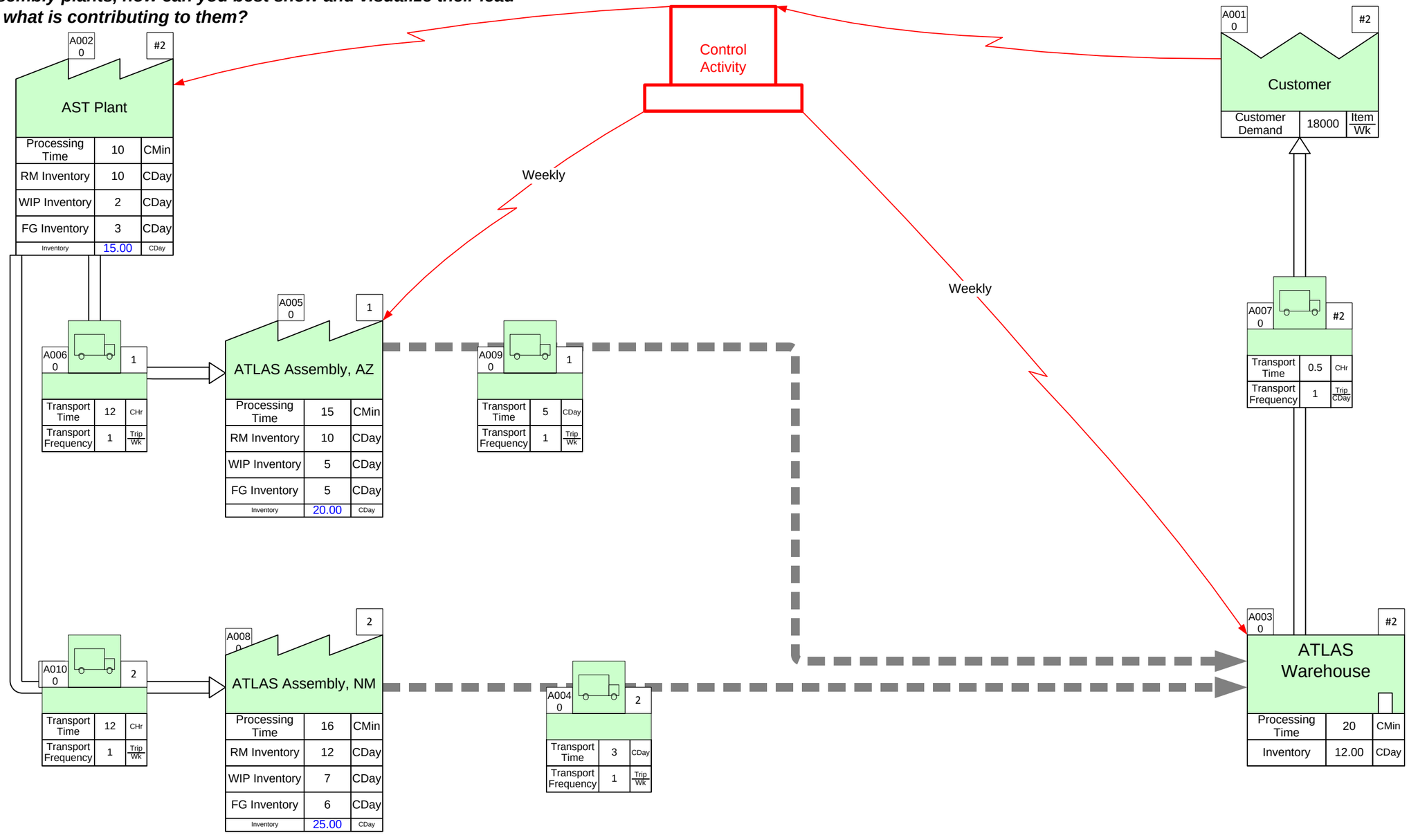
Enterprise Problem: Lead Time

With 2 Assembly plants, how can you best show and visualize their lead times and what is contributing to them?



Units				
	Wk	Wk	oday	cday
	7	5	8	24
	cday	oday	OHr	CHr

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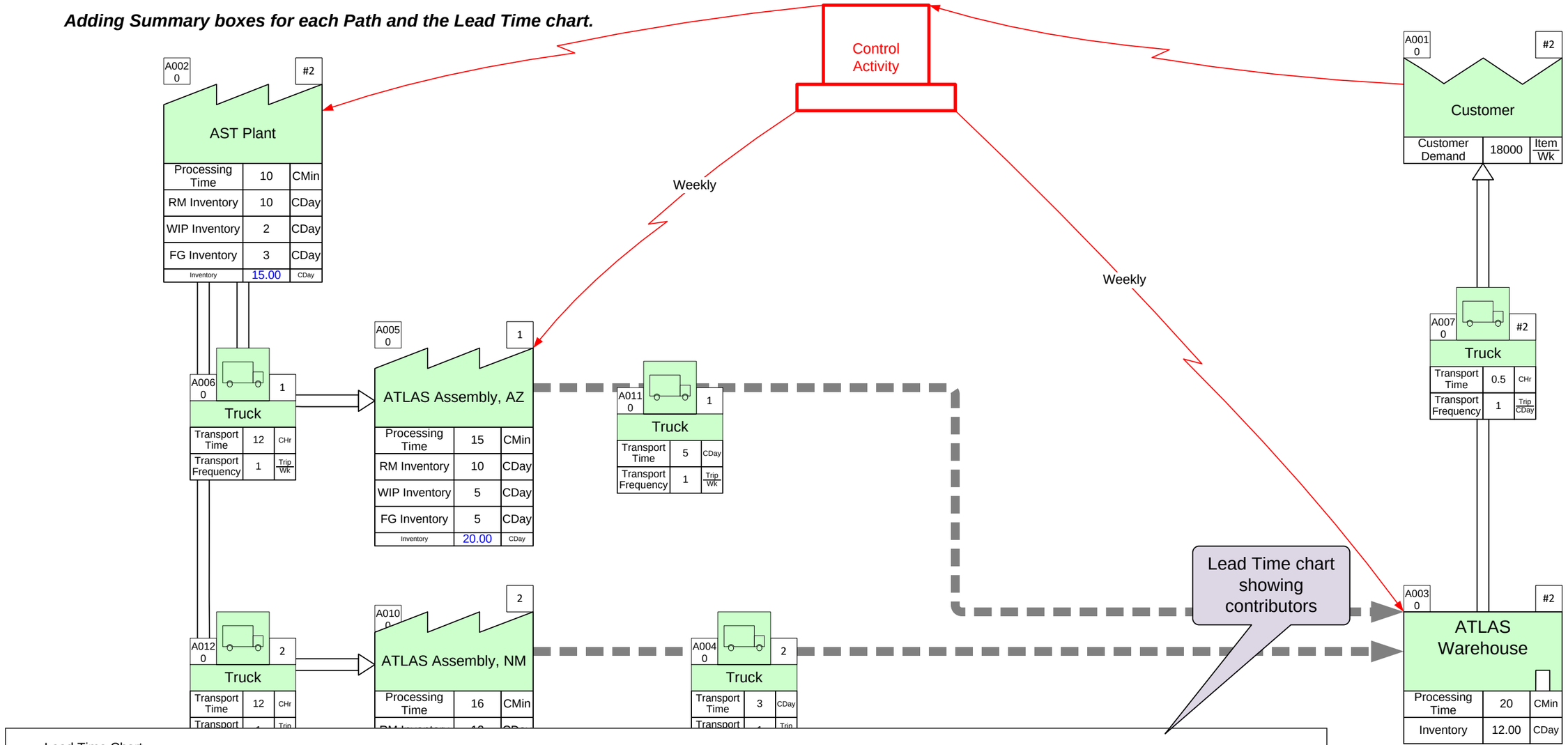
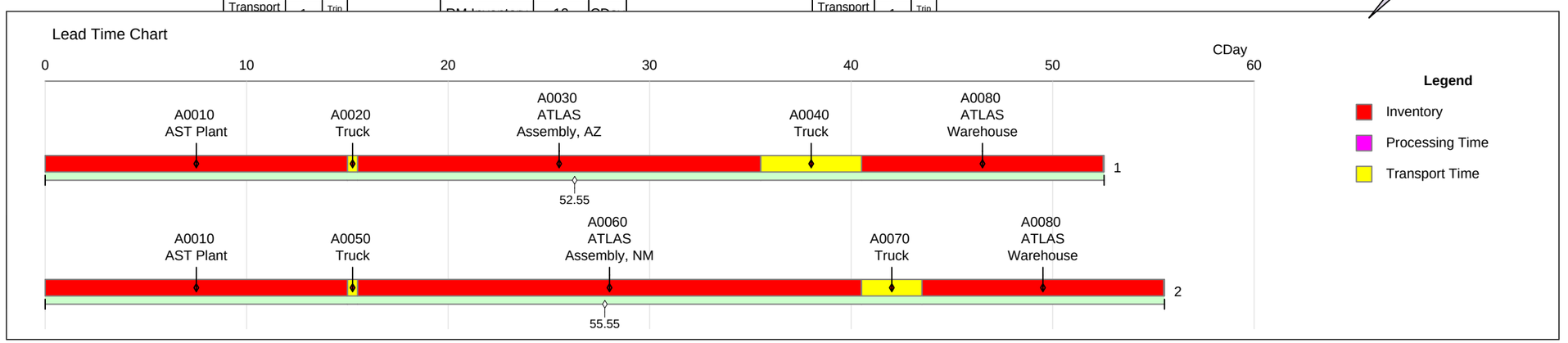
Enterprise Solution: Lead Time

Adding Summary boxes for each Path and the Lead Time chart.





A0090 — Summary 1

Lead Time	55.55	CDay
Total Processing Time	46.00	CMin

A0080 — Summary 2

Lead Time	52.55	CDay
Total Processing Time	45.00	CMin

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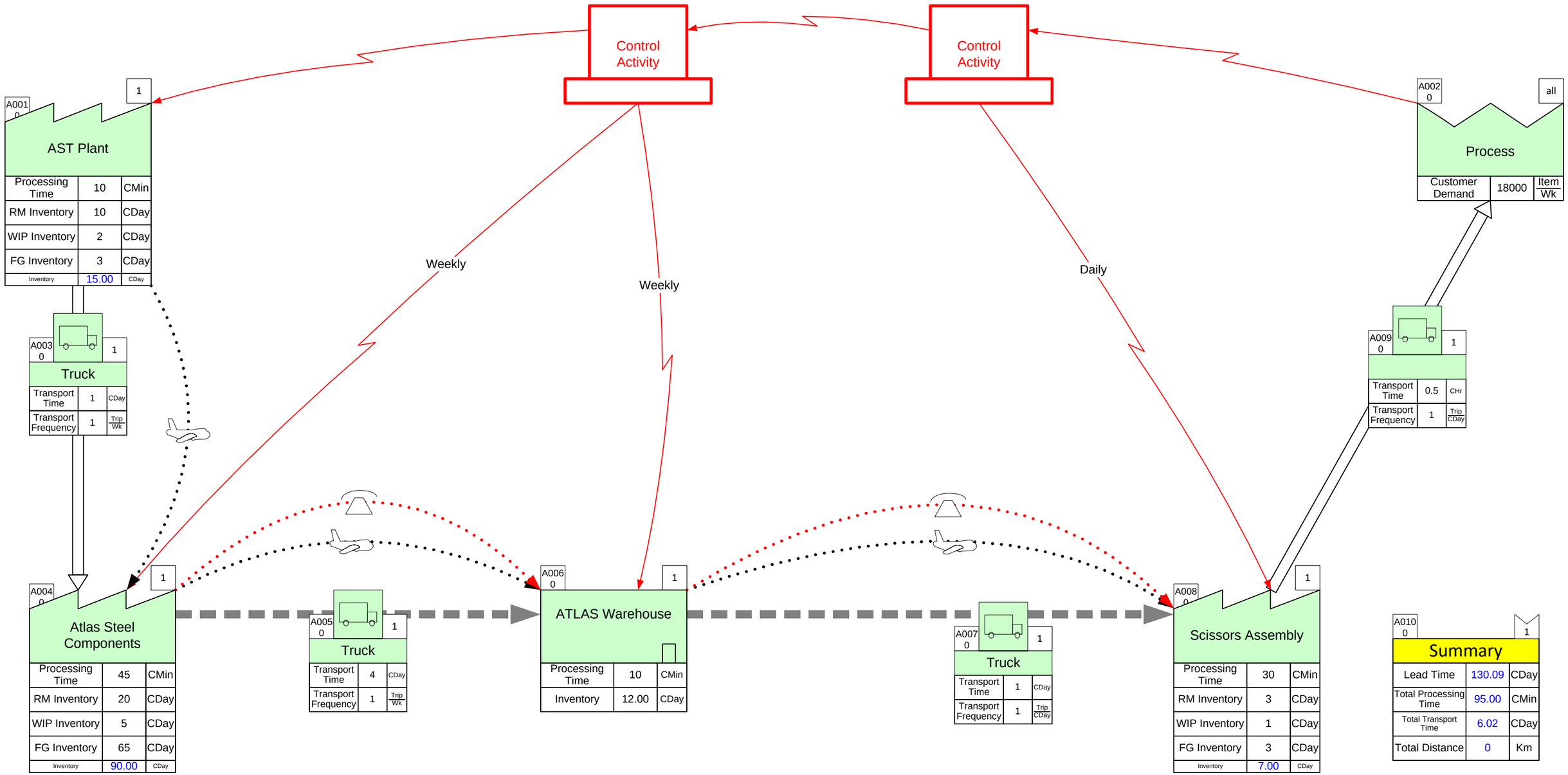
Enterprise Problem: Carrying Costs

Problem: You want to estimate the annual carrying cost of the inventory in the plant. You know that the Cost of Capital is 8%, Inventory Obsolescence is 1%, and Inventory Insurance is 1%.

Units				
	Wk	Wk	oday	cday
	7	5	8	24
	cday	oday	OHr	CHr



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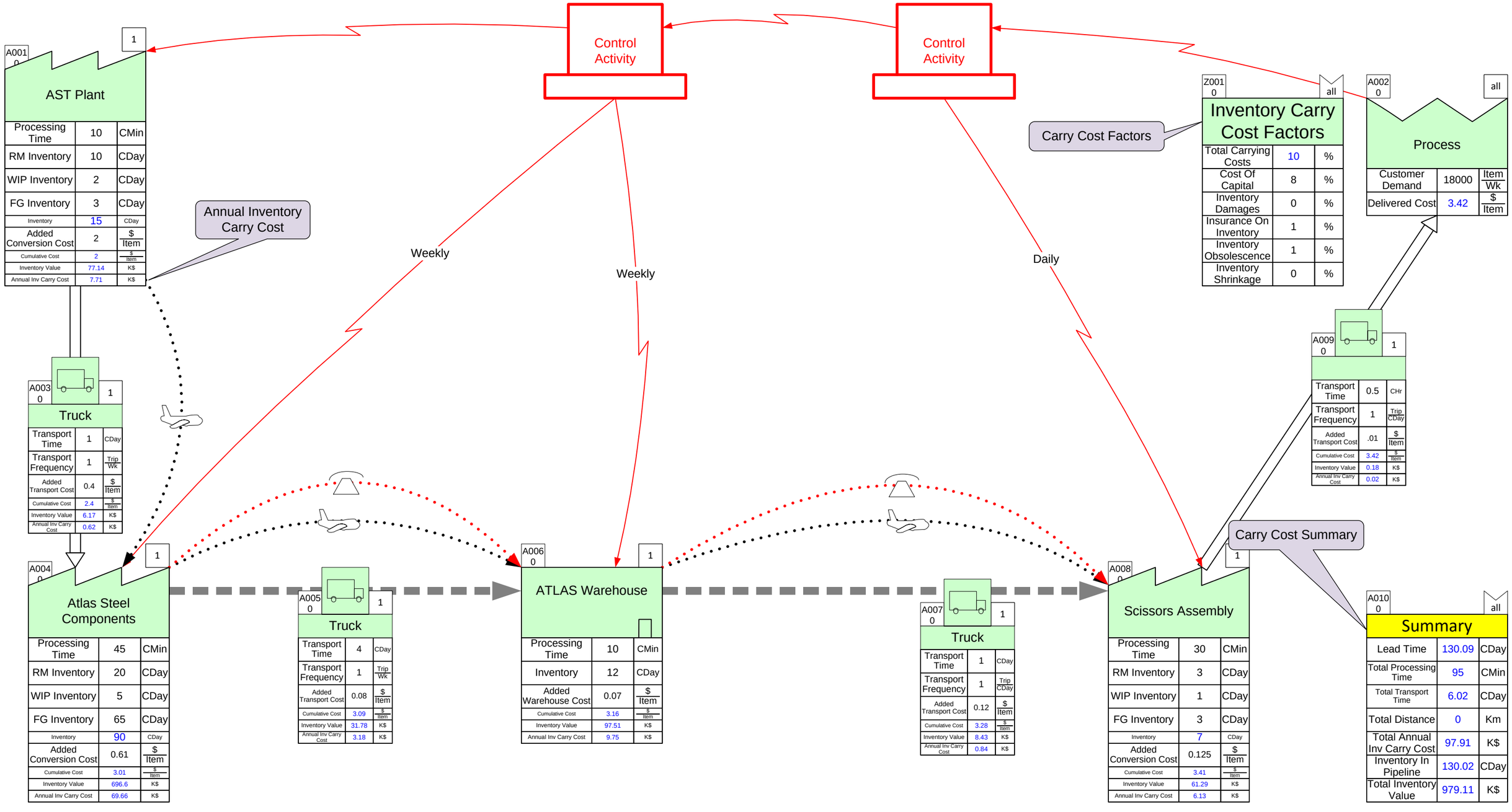
Enterprise Solution: Carrying Costs

Use the inventory value add-ons for all the centers and the Carrying Cost Factors to calculate.

Units				
	Wk	Wk	oday	cday
	7	5	8	24
	cday	oday	OHr	CHr



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