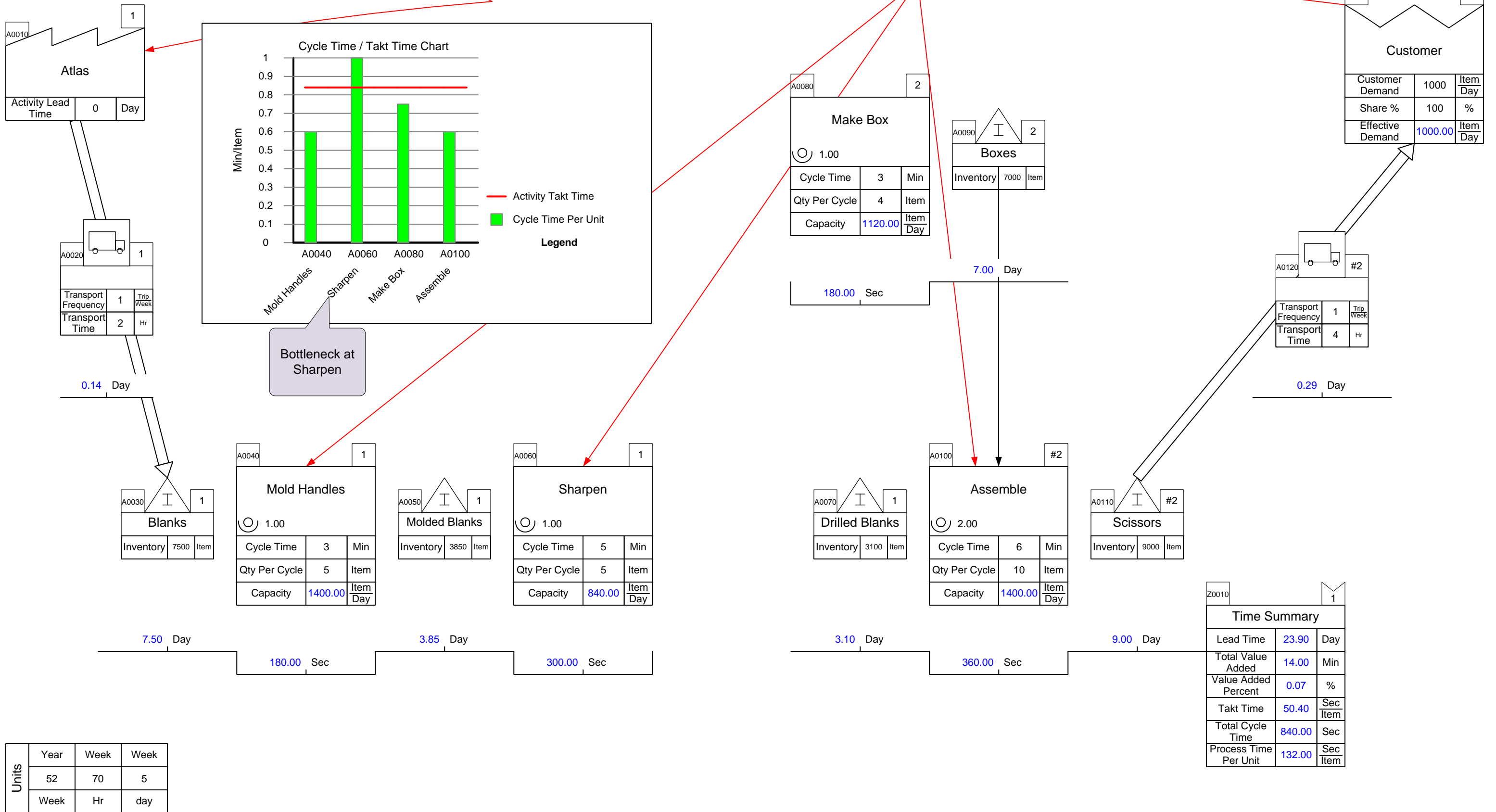


Manufacturing Problem: Activity Time

Problem: It's been decided that overtime will be used to avoid the bottleneck at the Sharpen activity. How many hours of overtime would you recommend authorizing? Is there sufficient inventory buffer in front of sharpening to allow this?



Manufacturing Solution: Activity Time

Problem: It's been decided that overtime will be used to avoid the bottleneck at the Sharpen activity. How many hours of overtime would you recommend authorizing? Is there sufficient inventory buffer in front of sharpening to allow this?

