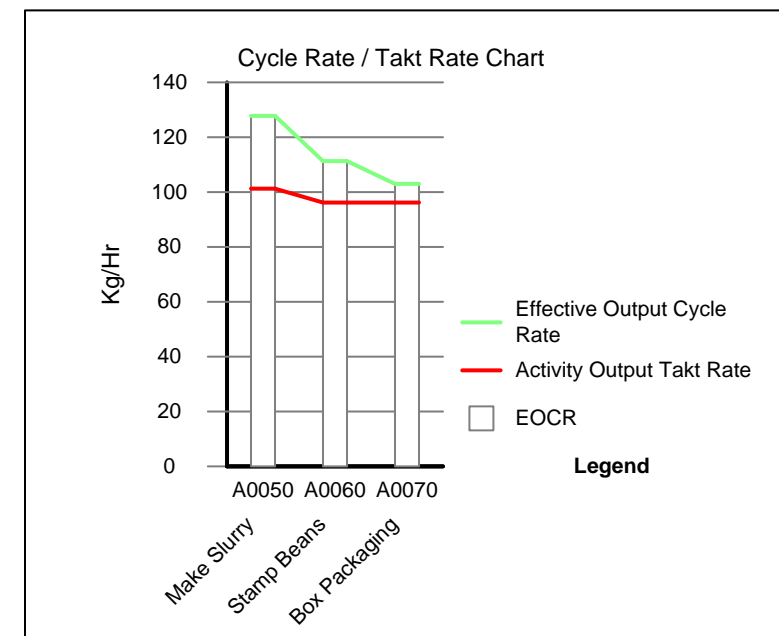
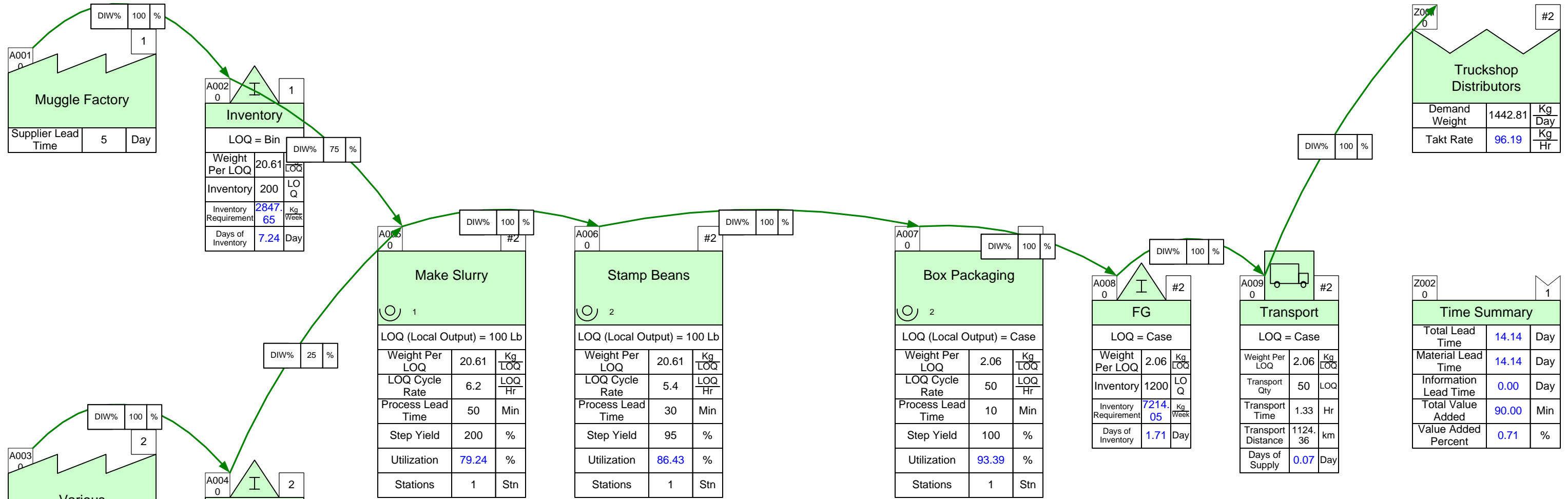


Processing Problem: Increasing Capacity

To meet an increase in demand from 7000 to 8500 lbs a day, we can increase the Cycle Rate of Box Packaging to 60 LOQ/Hr with a small capital investment in the machinery. Will we be able to meet the new demand?

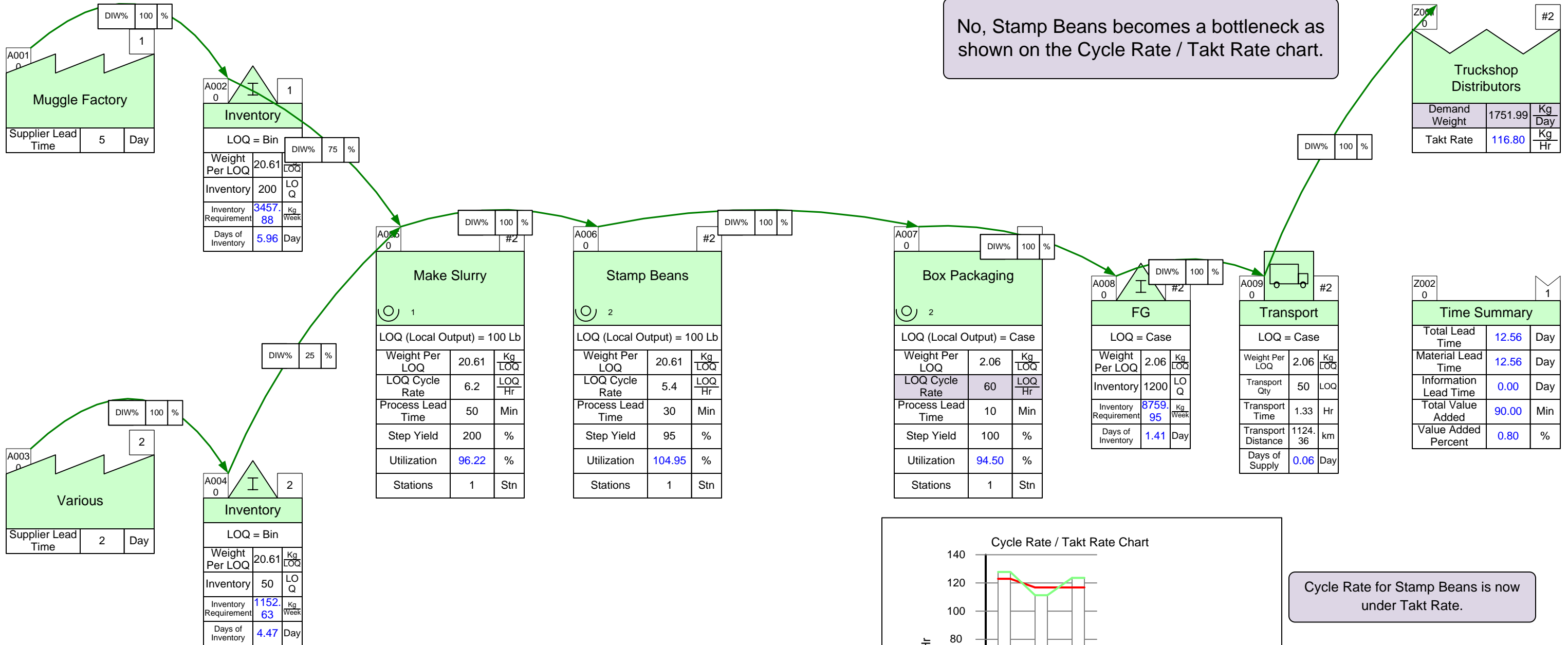
Units	Week	day
	5	15
	day	Hr



Processing Solution: Increasing Capacity

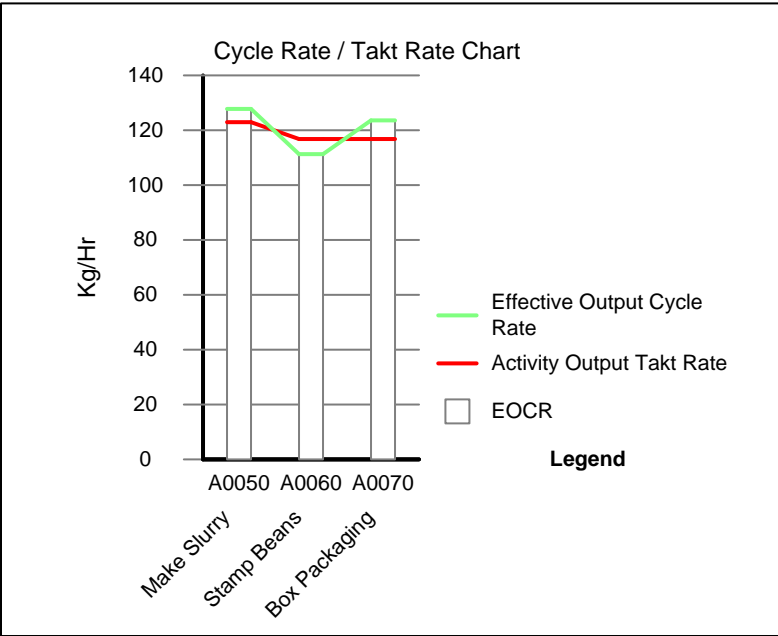
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Units	Week	day
	5	15
	day	Hr



Answer:

No, Stamp Beans becomes a bottleneck as shown on the Cycle Rate / Takt Rate chart.



Cycle Rate for Stamp Beans is now under Takt Rate.