Can we relieve the bottleneck at Stamp Beans if we can run the station an extra 4 hours per day?
Processing Solution: Relieving Bottlenecks

Can we relieve the bottleneck at Stamp Beans if we can run the station an extra 4 hours per day?

Answer

Yes, it would relieve the bottleneck. A slightly reduced time would also work.

Running Stamp Beans for an additional half shift reduces the Takt Rate for the activity.