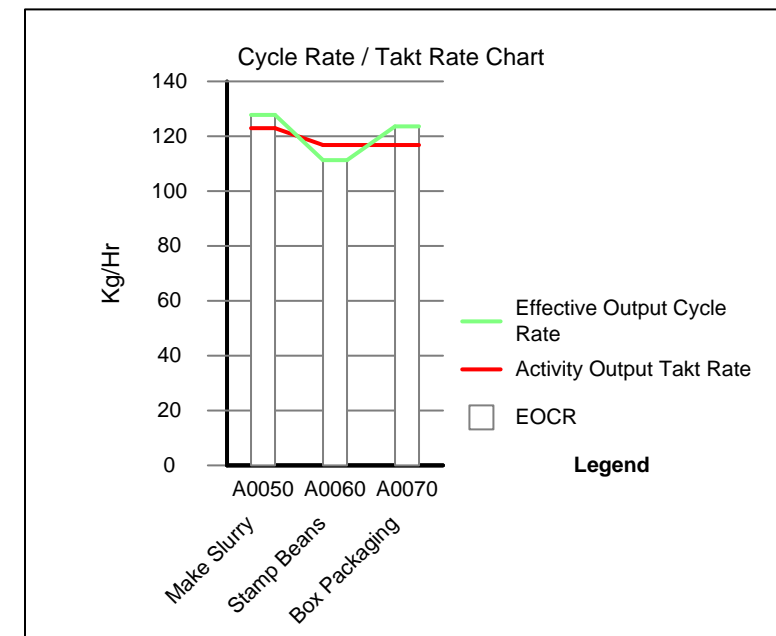
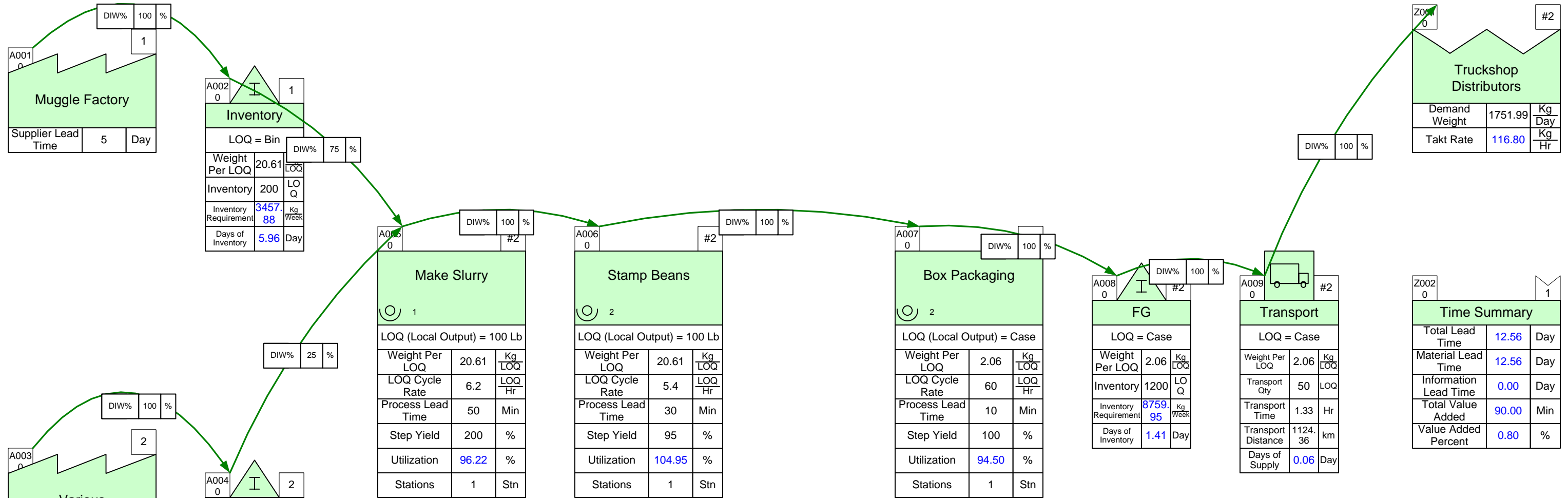


Processing Problem: Relieving Bottlenecks

Can we relieve the bottleneck at Stamp Beans if we can run the station an extra 4 hours per day?

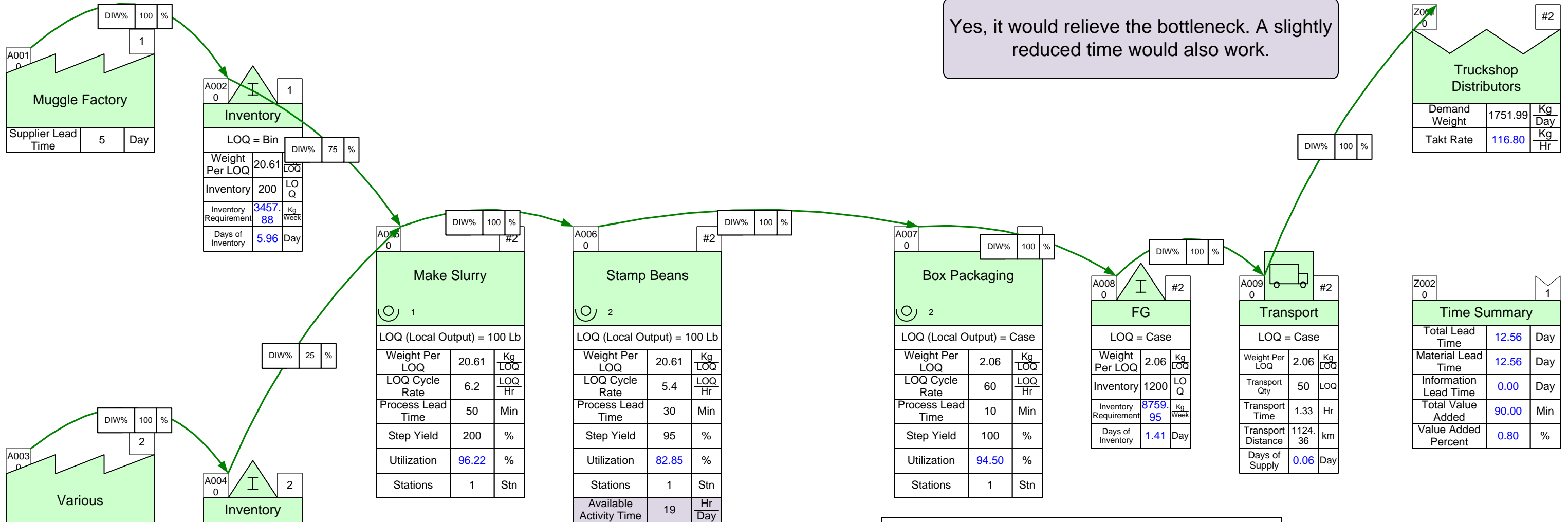
| | | |
|-------|------|-----|
| Units | Week | day |
| | 5 | 15 |
| | day | Hr |



Processing Solution: Relieving Bottlenecks

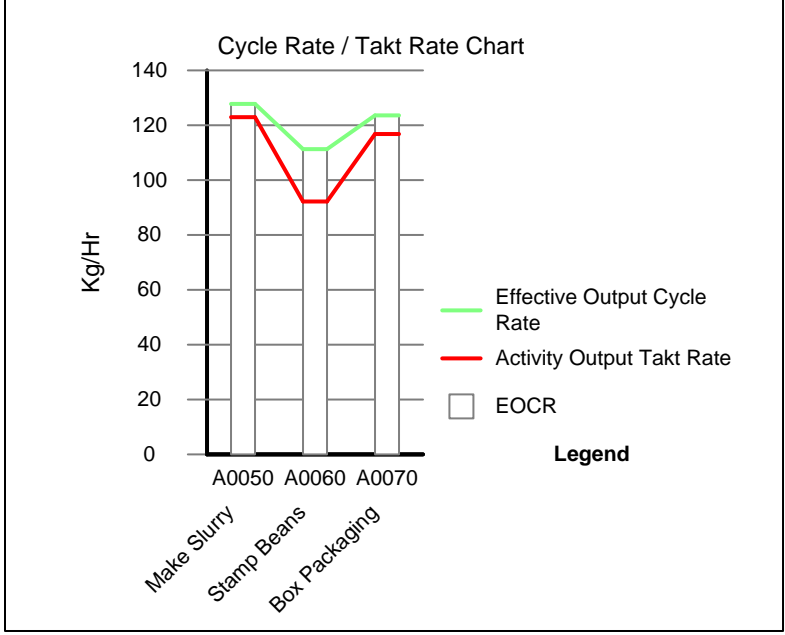
Can we relieve the bottleneck at Stamp Beans if we can run the station an extra 4 hours per day?

| | | |
|-------|------|-----|
| Units | Week | day |
| | 5 | 15 |
| | day | Hr |



Answer

Yes, it would relieve the bottleneck. A slightly reduced time would also work.



Running Stamp Beans for an additional half shift reduces the Takt Rate for the activity.